

MANUFACTURING SPECIFICATIONS FOR 48 SWD STOCK SHEETS

MATERIAL: **STAINLESS STEEL**

PROFILE: **FLAT**

	STYLE	WT/SF LBS	DESIGN		OPENINGS		STRAND		OVERALL	OPEN
IMAGE			SWD	LWD	swo	LWO	THICKNESS	WIDTH	THICKNESS	AREA
	1/4" 18	0.85	0.312	1.02	0.146	0.666	0.040	0.079	0.040	49%
	1/2" 18	0.59	0.480	1.25	0.315	0.955	0.040	0.083	0.040	66%
	1/2" 16	0.73	0.480	1.25	0.295	1.000	0.050	0.083	0.050	66%
	1/2" 13	1.44	0.480	1.25	0.269	0.854	0.077	0.105	0.077	56%
	3/4" 16	0.45	0.923	2.10	0.700	1.729	0.050	0.103	0.050	79%
	3/4" 13	0.73	0.923	2.10	0.667	1.653	0.077	0.101	0.077	79%
	3/4" 9	1.68	0.923	2.10	0.606	1.622	0.110	0.158	0.110	66%
>>	1-1/2" 16	0.36	1.33	3.20	1.058	2.610	0.050	0.114	0.050	84%
$\stackrel{\sim}{\searrow}$	1-1/2" 13	0.56	1.33	3.20	1.085	2.613	0.077	0.114	0.077	84%
>>	1-1/2" 9	1.18	1.33	3.20	0.977	2.594	0.119	0.158	0.119	76%
TOL	ERANCES	MINIMUM	+/- 5%	+/- 5%	+/- 5%	+/- 5%	MINIMUM	+/- 5%	MINIMUM	+/- 10%



MANUFACTURING SPECIFICATIONS FOR 48 SWD STOCK SHEETS

MATERIAL: STAINLESS STEEL

PROFILE: **STANDARD**

IMACE* CTUIE		WT/SF	DESIGN		OPENINGS		STRAND		OVERALL	OPEN
IMAGE*	STYLE	LBS	SWD	LWD	SWO	LWO	THICKNESS	WIDTH	THICKNESS	AREA
	1/4" 18	0.85	0.312	1.00	0.191	0.558	0.044	0.072	0.130	54%
	1/2" 18	0.62	0.480	1.20	0.382	0.913	0.044	0.074	0.140	69%
	1/2" 16	0.76	0.480	1.20	0.362	0.965	0.055	0.074	0.145	69%
	1/2" 13	1.49	0.480	1.20	0.306	0.817	0.090	0.094	0.180	60%
	3/4" 16	0.47	0.923	2.00	0.816	1.632	0.055	0.096	0.180	80%
	3/4" 13	0.76	0.923	2.00	0.784	1.494	0.090	0.096	0.190	80%
∞	3/4" 9	1.76	0.923	2.00	0.703	1.484	0.134	0.144	0.260	69%
>>	1-1/2" 16	0.38	1.33	3.00	1.243	2.566	0.055	0.104	0.200	84%
$\langle \rangle$	1-1/2" 13	0.58	1.33	3.00	1.228	2.517	0.090	0.104	0.210	85%
> <	1-1/2" 9	1.21	1.33	3.00	1.105	2.366	0.134	0.144	0.250	79%
TOL	ERANCES * all im	MINIMUM	+/- 5%	ABSOLUTE	+/- 5%	+/- 5% =s @2017 N	MINIMUM NILES INTERNA	+/- 5% ATIONAI	+/- 10%	+/- 10%