



MANUFACTURING SPECIFICATIONS ARCHITECTURAL & DECORATIVE

MATERIAL: CARBON STEEL

VIKING

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	3/16" #24	51	0.19	0.812	0.024	0.05	0.075	49%
	1/2" #20	69	0.437	1.187	0.036	0.1	0.135	54%
	1/2" #18	91	0.437	1.187	0.048	0.1	0.155	54%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

MATERIAL: CARBON STEEL

SURF

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/2" - #20	55	0.55	1.2	0.036	0.1	0.171	63%
	1/2" - #18	74	0.55	1.2	0.048	0.1	0.171	61%
	1/2" - #16	92	0.55	1.2	0.059	0.1	0.235	49%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

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GALAXIE

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/2" - #20	68	0.45	1.187	0.036	0.1	0.15	55%
	1/2" - #18	90	0.45	1.187	0.048	0.1	0.155	55%
	3/4" - #18	99	0.687	2.5	0.048	0.175	0.235	50%
	3/4" - #16	127	0.687	2.5	0.059	0.175	0.235	49%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

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LOUVER

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/8" - #24	82	0.13	0.5	0.024	0.055	0.085	18%
	3/16" - #22	92	0.19	0.75	0.03	0.07	0.1	26%
	3/16" - #20	108	0.19	0.75	0.036	0.07	0.13	27%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

MATERIAL: CARBON STEEL

ECHO

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/4" - #24	46	0.22	.375- .750	0.024	0.05	0.075	53%
	1/4" - #22	56	0.22	.375- .750	0.03	0.05	0.08	52%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

MATERIAL: CARBON STEEL

CRESCENDO

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/2" - #16	97	0.458	1.0 - 2.0	0.059	0.089	0.175	61%
	1/2" - #18	77	0.458	1.0 - 2.0	0.048	0.089	0.175	61%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%



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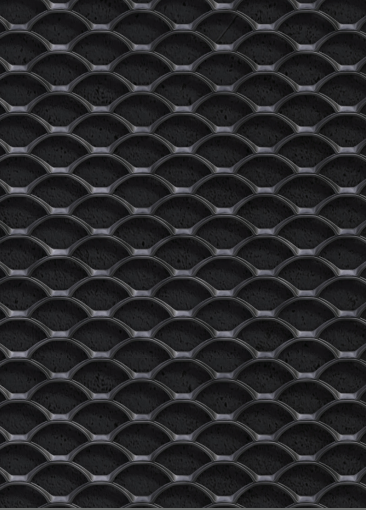
MATERIAL: CARBON STEEL

HONEYCOMB

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	1/4" - #24	29	0.25	0.4	0.024	0.04	0.065	70%
	3/8" - #20	36	0.4	0.75	0.036	0.05	0.105	76%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

MATERIAL: CARBON STEEL

RHYTHM

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	5/16" - #22	47	0.3	0.6	0.03	0.06	0.103	60%
	5/16" - #20	60	0.3	0.6	0.036	0.06	0.11	60%
	1/2" - #20	43	0.6	1.2	0.036	0.09	0.175	72%
	1/2" - #18	58	0.6	1.2	0.048	0.09	0.175	70%
	1/2" - #16	72	0.6	1.2	0.059	0.09	0.175	70%
	1-1/2" - #16	37	1.5	3	0.06	0.11	0.217	85%
	1-1/2" - #13	56	1.5	3	0.089	0.11	0.236	83%
	1-1/2" - #9 (10 Ga.)	110	1.5	3	0.134	0.14	0.292	82%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

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SUNSHADE

IMAGE*	STYLE	LBS. PER 100 sq ft	DESIGN		STRAND		OVERALL THICKNESS	OPEN AREA
			SWD	LWD	THICKNESS	WIDTH		
	5/16" - #22	80	0.3	0.6	0.03	0.1	0.103	30%
	1/2" - #20	100	0.6	1.2	0.036	0.2	0.219	35%
	1/2" - #18	133	0.6	1.2	0.048	0.2	0.219	35%
	1/2" - #16	165	0.587	1.2	0.059	0.2	0.219	34%
	1-1/2" - #20 (Lt.)	133	1.3	3	0.036	0.5	0.5	29%
	1-1/2" - #20 (Hvy.)	135	1.5	3	0.036	0.675	0.6	12%
	1-1/2" - #18 (Lt.)	146	1.4	3	0.048	0.5	0.54	28%
	1-1/2" - #18 (Hvy.)	180	1.5	3	0.048	0.675	0.55	10%
	1-1/2" - #16 (Lt.)	182	1.375	3	0.059	0.5	0.57	26%
	1-1/2" - #16 (Hvy.)	225	1.5	3	0.059	0.675	0.55	12%
TOLERANCES		MINIMUM	+/- 5%	ABSOLUTE	MINIMUM	+/- 5%	+/- 10%	+/- 10%

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